

FLEET NOTES OF INTEREST

TM 1-1520-237-23&P and TM 1-1520-246-23&P

The following Work Packages (WP) are being changed adding “wet install” of bolts to the components listed. These changes are to be posted in IADs IAW GEN-20-AMAM-04 (Posting Electronic Changes) and will be published in the next manual release.

- TM1-1520-237-23 WP 1420 Yaw Boost Servo under INSTALL: Add WARNING for sealing compound (WP 3811, Item 417).
- TM1-1520-237-23 WP 1420 Yaw Boost Servo under INSTALL, replace Step 8 with: Attach yaw boost servo to manifold and baseplate. Using sealing compound (WP 3811, Item 417) wet install bolts and washers. TORQUE BOLTS TO 176 - 194 INCH-POUNDS. Using nonelectrical wire (WP 3811, Item 561) lockwire bolts. Apply torque stripe (Figure 1, Sheet 1).
- TM1-1520-237-23 WP 1393 Collective Boost Assembly under INSTALL: Add WARNING for sealing compound (WP 3811, Item 417).
- TM1-1520-237-23 WP 1393 Collective Boost Assembly under INSTALL, replace Step 8 with: Attach collective boost assembly to manifold and baseplate. Using sealing compound (WP 3811, Item 417) wet install bolts and washers. TORQUE BOLTS TO 176 - 194 INCH-POUNDS. Using nonelectrical wire (WP 3811, Item 561) lockwire bolts. Apply torque stripe (Figure 1, Sheet 1).

TM 1-1520-246-23&P

- TM1-1520-246-23 WP 1128 Yaw Boost Servo under INSTALL: Add WARNING for sealing compound (WP 1961, Item 296).
- TM1-1520-246-23 WP 1128 Yaw Boost Servo under INSTALL, replace Step 8 with: Attach yaw boost servo to manifold and baseplate. Using sealing compound (WP 1961, Item 296) wet install bolts and washers. TORQUE BOLTS TO 176 - 194 INCH-POUNDS. Using nonelectrical wire (WP 1961, Item 406) lockwire bolts. Apply torque stripe (Figure 1, Detail A).
- TM1-1520-246-23 WP 1101 Collective Boost Assembly under INSTALL: Add WARNING for sealing compound (WP 1961, Item 296).
- TM1-1520-246-23 WP 1101 Collective Boost Assembly under INSTALL, replace Step 8 with: Attach collective boost assembly to manifold and baseplate. Using sealing compound (WP 1961, Item 296) wet install bolts and washers. TORQUE BOLTS TO 176 - 194 INCH-POUNDS. Using nonelectrical wire (WP 1961, Item 406) lockwire bolts. Apply torque stripe (Figure 1, Sheet 1).

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